

**PLAKA - EXPANSION JOINT STRIP**

Rubber – type D320K

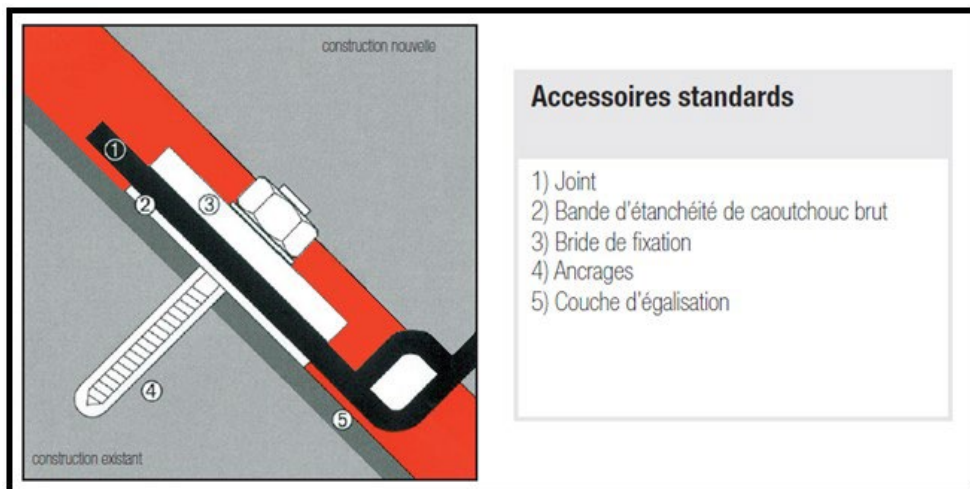
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**Requirements for the concrete (substrate)**

- The concrete must have a compressive strength of at least 25 N/mm<sup>2</sup>.
- The concrete must be watertight in order to prevent seepage. The composition, thickness and type of concrete must be suitable for installing a flanged system.
- The concrete surface must be clean and flat. Holes or bumps are not permitted; plane the concrete if necessary.
- The available surface must be at least 30 cm wide/high.

Step 1 – Cut to length	
	Cut the attachment strips to the correct length if necessary
Step 2 – Find the holes	
	Look for holes in the concrete
Step 3 - Drill the holes	
	Drill holes in the concrete and insert anchors
Step 4 - Localise and drill	
	Mark the holes on the connection and drill holes in the connection
Step 5 - Place the joint and attach using slats and butyl tape	
	Plane the surface if the surface is uneven (5). Place the cover strip (2), place the joint (1) and attach it using the attachment strips (3), and screw in place (4).



**Measures if concrete substrate is inappropriate**

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- Grind the surface
- Inject concrete in order to guarantee water-tightness
- Fill holes (up to 6 mm deep) with Sika Monotop 723N or similar

**Checking the supplied materials**

- Type
- Material
- Dimensions
- Accessories